Process Book



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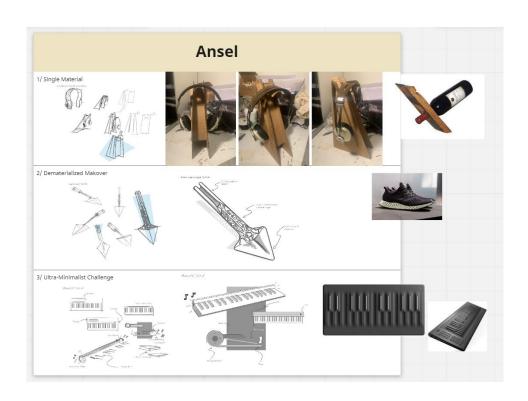
Okala, LCA, process tree and goals

Final Design and Goal Recap

01

Strategy Assignments

Assignment 1- Dematerialization - Ansel



An exploration to see how little material is actually needed. From procedurally generated structures, cantilevered stands using a single material.

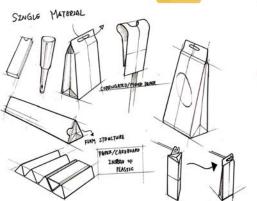
Assignment 1- Dematerialization - Lillian

1. Single Material

This idea aims to reimagine the possibilities of designing a single-material packaging for BIC pens. The current package with plastic material sealing the pens/refils onto the back.

My solution is considering that the packaging could be refined with materials like recycled or corrugated paper, and at the same time maintaining the product branding graphic on the paper packaging. This enables biodegradable or reusable materials to be applied.



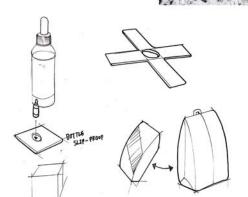


2. Dematerialized Makeover

Current makeup and personal care products like makeup bottles and essential oils are often made with glass or plastic that is hard to degrade, and tends to be over-packaging with some buffer material.

My idea is that we could replace the buffer with a piece of minimal stabilizing piece, or using recycled materials like shredded newspapers and recycled paper.

Customers can return or recycle the paper container box as well as the buffer paper to keep pushing the reusing action forward.







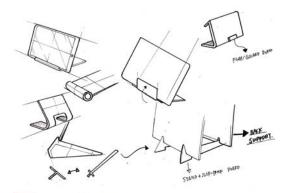
3. Ultra Minimalist Challenge

This solution is looking at iPad and smartphone stands in our daily lives. Current ones are mostly made of firm metals like stainless steel, and is formed with a complicated mechanism,

This challenge involves redesigning with the minimal stands made from cardboard and making a supportive structure.

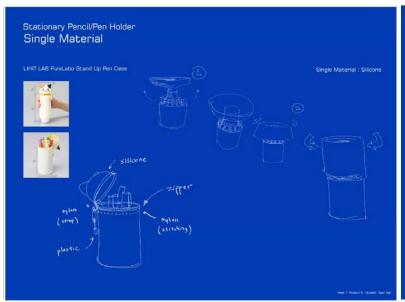


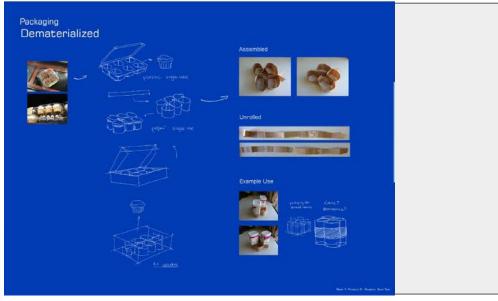






Assignment 1- Dematerialization - Sean

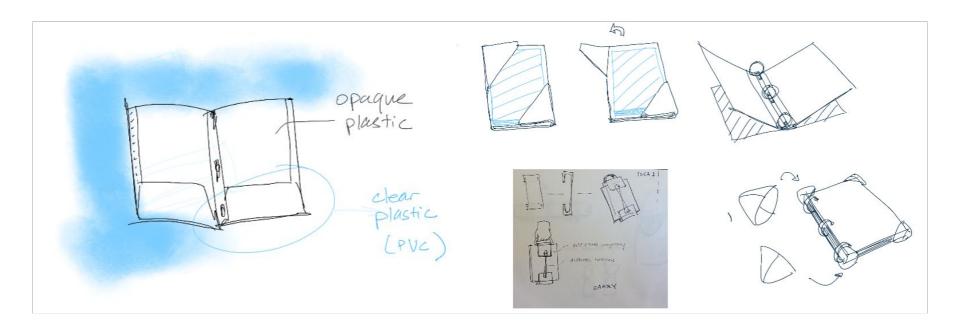




1/ Single Material Silicone Pencil Case

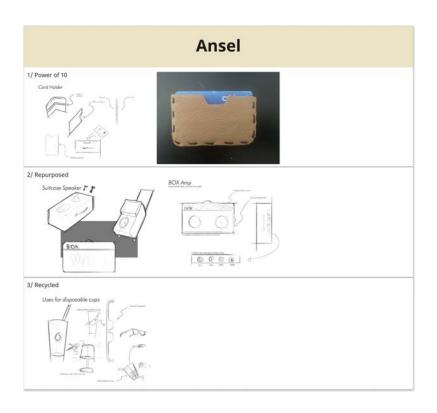
2/ Dematerialized Makeover No adhesive packaging for cupcakes

Assignment 1- Dematerialization - Sean (Continued)



3/ Ultra-Minimalist Challenge Plastic Binder

Assignment 2 - Rematerialization - Ansel



Creating products from found materials, repurposed items, or recycling old items into new products.

My personal favourite was using old upholstery leather and twine to fashion a new wallet from scratch. (top)

Assignment 2 - Rematerialization - Lillian

1. Power of 10

I made a bathroom storage box for daily items out of a paper shopping bags.

This aims to solve the problem of tidying all the messy spray cans and bottles that scattered around. It sits well on flat surfaces like back of the toilet where I used to stack these bottles.









3. Recycled

This solution is a reuse of packaging materials from a health supply pack, and a disposable flatware pouch I got from Delta Airlines (2 years ago).

The intent is to discover the possibilities of combining these materials and make a functional **pen bag** that ties well and can be carried around.



Assignment 2 - Rematerialization - Lillian

2. Repurposed

The long cords/wires of earphones have always been a trouble in storage and organizing them. They could easily get tangled in messy knots.

This idea is a progressive exploration process of ways to simplify and optimize earphone organizing.

Stage 1

Starting from broken spring clips that fell of my clothes hanger, I try to make use of the holes on the clips as placement for the plug.

Shortcomings I found for this stage is that it gets loose easily and is tricky to warp.

Stage 2

Consequently, I keep refining this with new materials found at home—rubber bands, food sealing clips, and two random wooden pieces I got from my roommate's waste materials.





A slot for the plug



Clip part for holding the receivers tight and neat.



Assignment 2 - Rematerialization - Sean



1/ Power of Ten Molecular models with a natural source 2/ Repurposed Reusing a rice-cooker as a headphone sanitization station

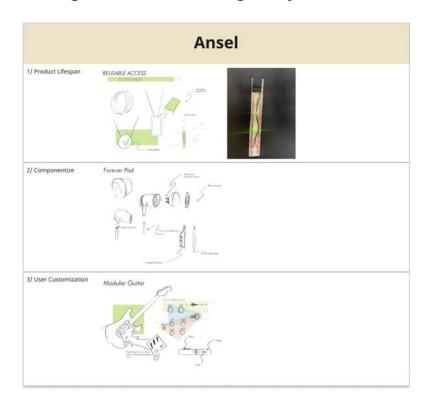
Assignment 2 - Rematerialization - Sean



3/ Recycled Plastic lid as a cover for outlets / switches

2/ Repurposed (additional) Reusing a silicone gasket as a placemat

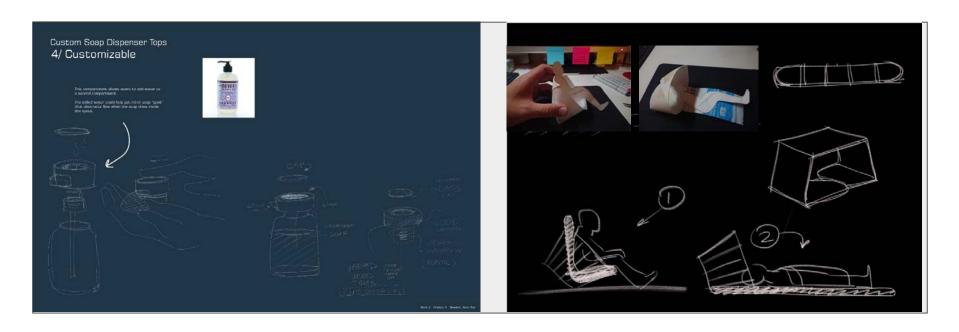
Assignment 3 - Longevity - Ansel



Increasing the longevity of a product is very important for overall sustainability. #1 Tackled the wasteful issue that is the disposable access wristbands at ArtCenter.

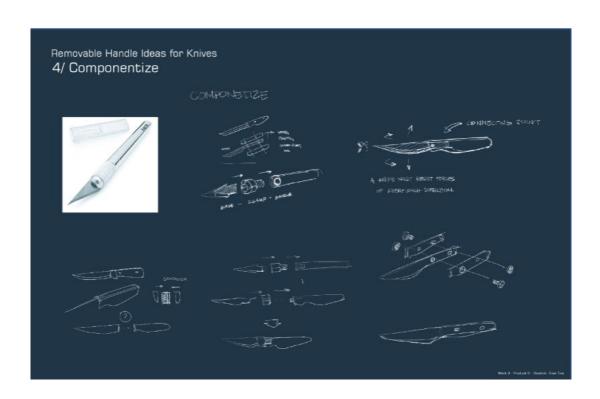
By creating a removable and durable product that illuminates, these wristbands could be used for decades which would reduce the amount of paper waste that the school produces.

Assignment 3 - Longevity - Sean



2/ Customization Soap Dispenser with customizable tops 3/ Multifunction / Convertible Beach chair / Mat with sunshade

Assignment 3 - Longevity - Sean



4/ Componentize

Inspired by the X-Acto Blade, this concept aimed to explore the possibility of a larger knife system with replaceable blades.

Assignment 3 - Longevity - Lillian

1. Change Product Lifespan

Nowadays many families are using water pitchers with filters that help effectively restricting contaminants in drinking water. The filter parts inside need to be replaced every 2-3 months, and could cause a lot of waste into the landfills.

This redesign intends to keep the plastic filter part as a permanent part, only replacing the carbon filter powders inside which comes as packs.



1. Longer Lifespan for water pitcher's filter











Assignment 3 - Longevity - Lillian

2. MultiFunction-Convertible

As infants and babies grow, some products and furniture pieces can no longer be used. These products end up being left aside unused, but still occupies some space at home.

This toddler chair enables parents to rearrange and reorient the flip boards and pommels. In this way, it could turn into a dining room chair or study room chair as the baby grows up and enter school.





2. Convertible toddler chair

Retractable chair legs enable this toddler chair to be rearranged into a normal-height study room chair after baby grows up.

3. User Customization/Personalization

This solution is a customization to user's needs in outdoor camping. The dining table can be easily converted into a barbecue/grill shelf for foods cooked on campfire.

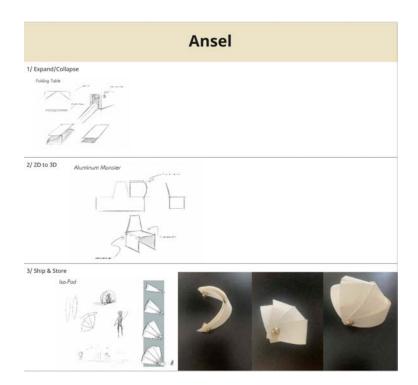
It allows camping lovers to personalize it according to their specific needs, either use it as a storage table or a substitution of camp stove.





Culinary Creatives | Ansel Iisaka | Lillian Lin | Sean Tsai - Product 6 - Term 6 - Instructors: Heidrun Mumper-Drumm and Jonathan Abarbanel - April 21st, 2022

Assignment 4 - Footprints - Ansel



A portable folding tent that beach goers could easily carry like a backpack, then upfold to provide shelter from sun and wind.

Assignment 4 - Footprints- Lillian

1. Expand/Collapse

This concept is a chair design that has the potential to grow bigger in the seat, so it could allow multiple users sitting on it.

The seating area of the chair can be flipped out and extended from a one-person seat, to a longer and wider area that 2-3 persons may sit on.



2. From 2D to 3D

This design is a transition from 2d to 3d park bench for tourists and users to sit on.

Starting from a pre-cut flat piece, the chair could transform from a flat board to 3 dimensional seating furniture by using slot-cuts, bending and folding of structures.



3. User Assembly

This solution is a design that enables user to assemble this book shelf at home, coming as a flatpack set before their 1st use.

After they receive it from delivery or pick it up from stores as flat-pack parts, users will be able to easily assemble the shelves and stand boards of this bookshelf by inserting them.















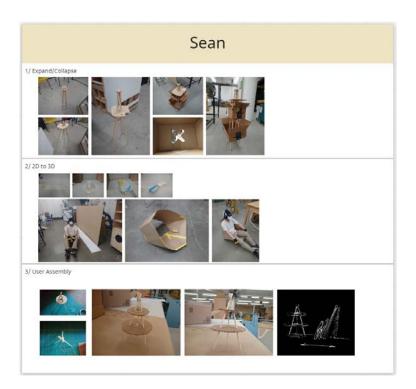








Assignment 4 - Footprints - Sean

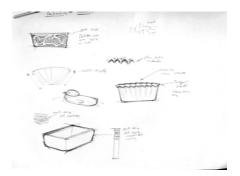


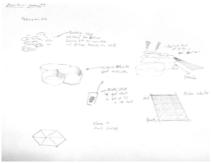
Artist's easel with minimal set-up

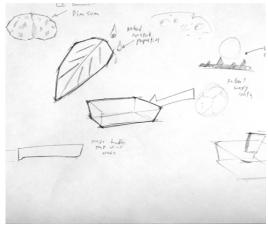
Beach chair / Mat with awning

Table / Shelf with multiple levels

Assignment 5 - Biomimicry - Ansel



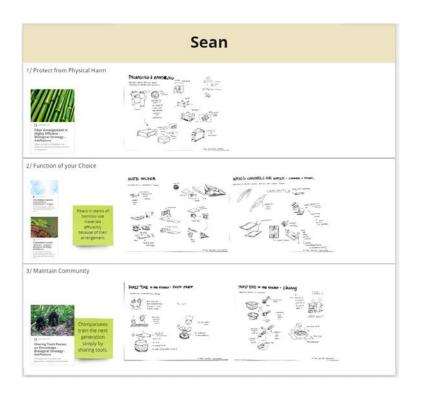




We can learn a lot from nature

By creating a removable and durable product that illuminates, these wristbands could be used for decades which would reduce the amount of paper waste that the school produces.

Assignment 5 - Biomimicry - Sean



His beautiful Creation

The biomimicry assignment helped us look at the many aspects of good design found in God's Creation.

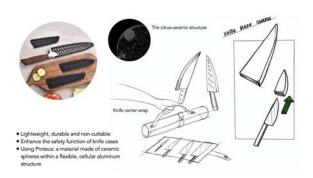
Assignment 5 - Biomimicry- Lillian



2 Knife Blade Protector

- Cutting knifes have sharp blades, often guarded by protector cases
- · Safety concerns, and better protecting function from sharp cuts that can hurt users
- Proteus from Durham University is a non-cuttable material made of a ceramic spheres within a flexible aluminum structure that interferes with cutting tools. This is a material exploration coming from Mollusk animal shells and grapefulcifus family fair harmed Proteus.

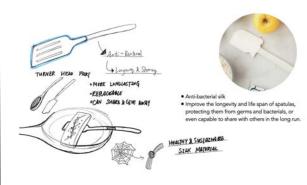




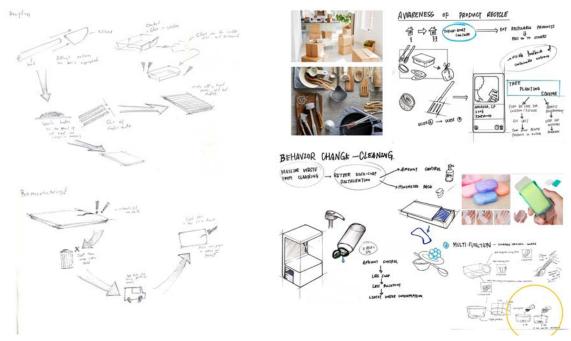
3. Anti-bacterial Spatula

- Many cooking spatula/ladle made from wood are considered better than plastics, yet they do have the problem of longevity.
- Wooden or bamboo spatula needs replacing every 1/2 years because the wood cracks and have crevices, or becomes corrupted with blacks spots due to bacterials.
- Nanostructure of some spider silk proteins prevents bacterial attachment: stronger, elastic, and fights bacterial with its hydrophobic and densely-packed structure



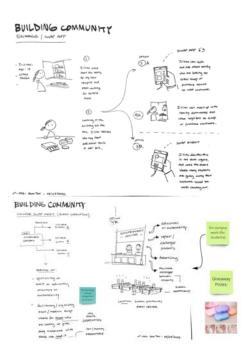


Assignment 6 - Product/Packaging/Service System (PPSS)



1/ Producer Take Back

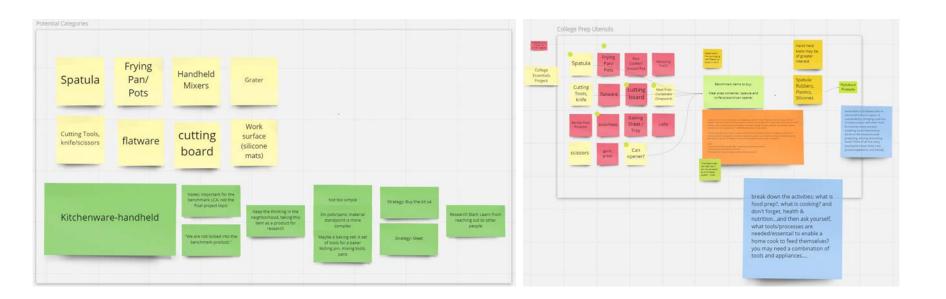
2/ Design for Behavior Change



3/ Build Community

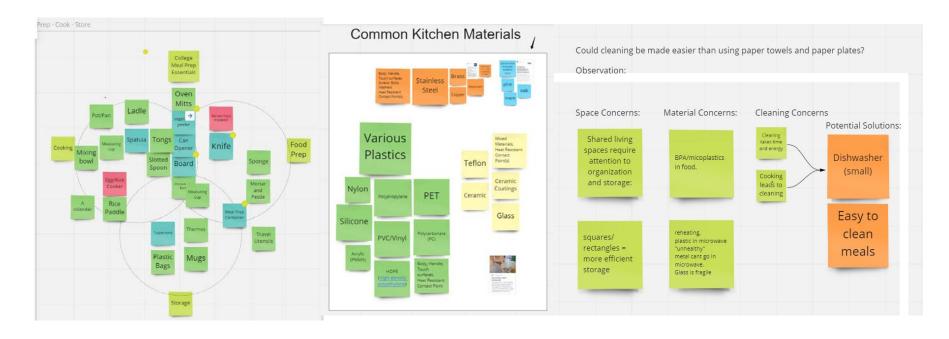
Research Phase

Figuring out our benchmark



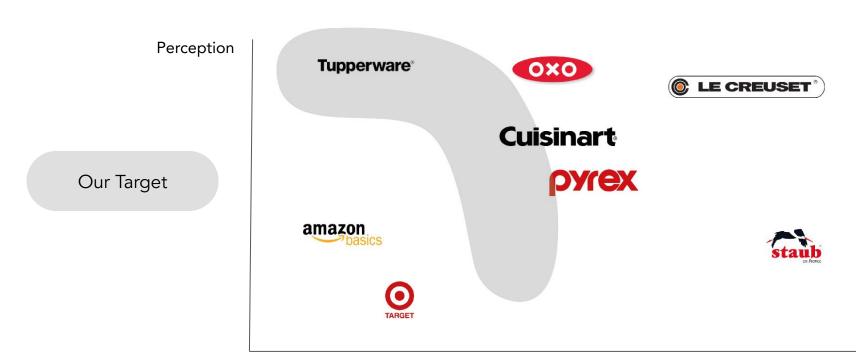
Brainstorming kitchen tools/ essentials, and narrowing down into categories by their cooking functions.

Exploring Potential Topics and Materials



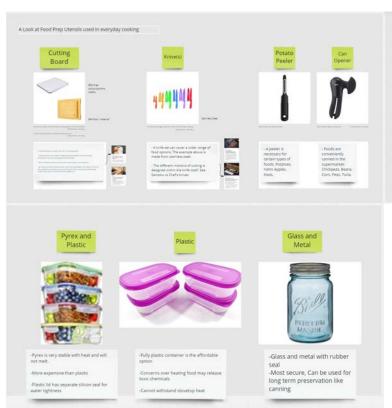
Doing maps to figure out potential topics, and choice of sustainable material possibilities

Benchmark



Price

Exploration of benchmark items





Purchasing and analyzing the benchmark items

Lillian - Cooking handheld tools for meal prep Sean - Preparation and cutting-related items Ansel - Tupperware and containers for storage purposes

Product Pack-Out



Plastic injection molded together

Metal blade made separation a destructive process



Cheap all-plastics vs. Glass and live hinges

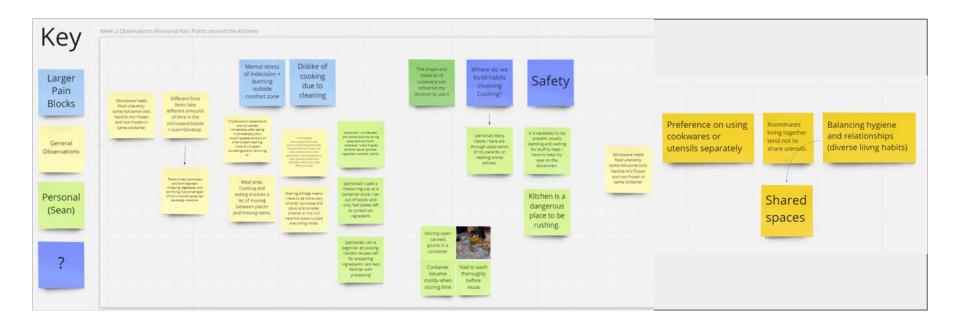
Co-molded seals not replaceable



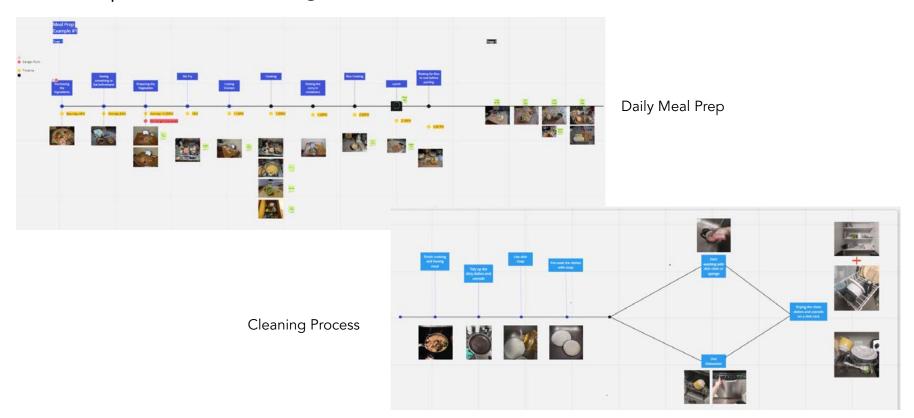
Cookwares can be combined and simplified

Material choice concerns

Personal Pain Points around the Kitchen



Meal Preparation / Cleaning Timeline



Routines In the kitchen



Quick and Easy meals

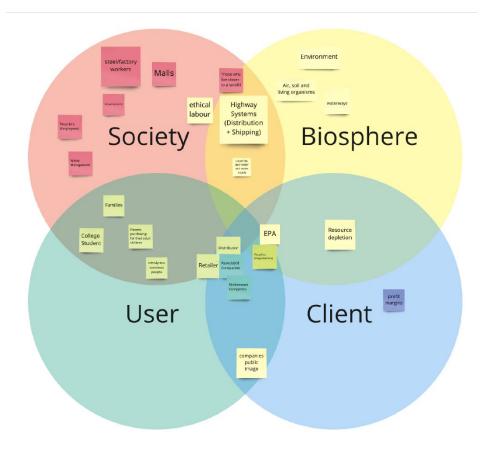
Cooking process + Utensil experiment

Interview notes with housemate

Handheld cooking utensils

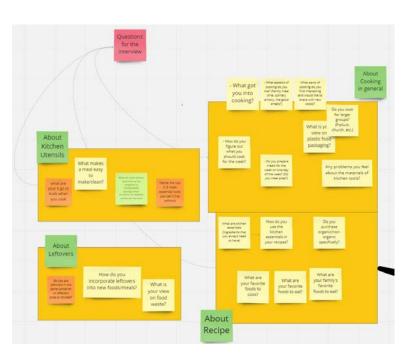
Food Container Types & Uses

Stakeholders



Main Interview and Follow-Up

Interview Question List with Zoe Do you have concerns about non-stick teffon, or ceramic coated pans? Health concerns over nonstick pans and other cooking tools, found all non stick items and threw them away. Uses stainless steel, and or silicone. About Cooking in general: -What got you into cooking? What kitchen tools do you use to heat food most often? (Oven, Air-fryer, etc.) Learned from her mother, traditional meals, at 15-16 because she moved away from Use stainless steel pans, spatula: silicone, due to heat resistance Wooden spatula when using cast iron pot, scrap off the sticken meat; have cracks, buys In high school, living away from home, she started to cook simple foods like fried vegetables for herself. new ones Ladle: stainless steel with a wooden handles Since she came to the USA with husband, she started to specialize in Taiwanese and other favorite recipes online to follow and learn from. Cook+bake, search online or How do you deal with food waste? (peels, etc.) Youtube videos. Where do you shop? What aspects of cooking do you like? (Family meal time, culinary artistry, the good Trader Joes, Aldi's. Cooking for her family is one of the main inspirations, satisfaction from husband What tools do you like using for cleaning pots/pans/utensils? enjoying her food, encouragement Sponge for dishes - the everyday plates. (From Taiwan) - for pots/pans Ingredients of home cooking is safe and healthy, making foods like dumpling from 菜瓜丝/丝瓜络 (a kind of driedoctan sponge) scratch is more original and better taste 倒丝球 ocassionally (iron wool balls). About Recipes: What parts of cooking do you find interesting and would like to share with new cooks? What are kitchen essentials (ingredients that you always need to have) Feeling accomplished making food from scratch. Frozen dumpling meat tastes terrible. Kutting board, knife, baking sheet, spatula, ladle We can choose what ingredients we like and where they are sourced from. Do you purchase organic/non-organic specifically? Choose organic produce for home cooking, but bananas and avocados it doesn't matter. How do you figure out what you should cook for the week? No exact plans, just try to keep some variety, and purchase enough meat (chicken, What are your favorite foods to cook? beef, pork) for something different. I like to purchase condiments, follow my heart for Make bread the most - bread. If I have time, I like to bake. 4 hours to bake. what I want to cook.



Start with interview question list, and follow up with detailed questionnaires to more users in the later weeks

User Interview



Name Zoe Yilin Wu (and her family)

Gender Female Age 30+

Location Minnesota, USA **Occupation** Housewife

Formerly a professional cook

and food caterer

Her Kitchen Utensils











Demographics

7oe was born in Taiwan

She started cooking at 15-16 when she moved away from home for school

After coming to the U.S. with her husband, she started to specialize in food preparation

Searching online for cooking tutor videos enhanced her interest

Culinary Artistry and Her Inspiration

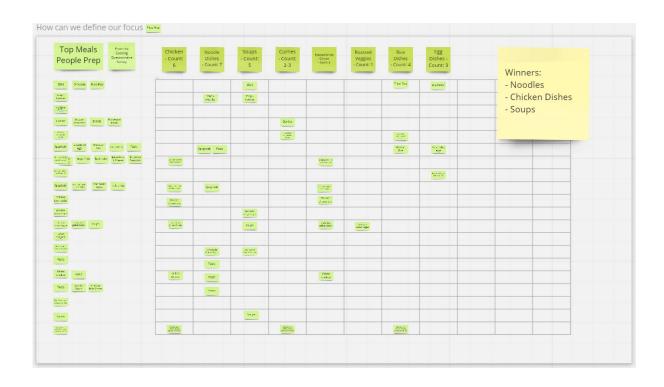
Cooking for her family and the satisfaction from people enjoying her food
Baking for fun and getting healthy ingredients is also vital to her.
Shifting focus from a food catering business to home cooking, she enjoys making cuisines from scratch with better original taste, and the process of culinary artistry in her daily life.

Questionnaire Overview



Doing the questionnaire helped us understand our respondents' (our target audience) concerns and preferences.

Questionnaire Overview



Charting out our respondents' preferences helped guide our design decisions to better focus on their needs. Which in for cooking college students, turns out to be a more efficient noodle, chicken, and soup kit.

Interview and Questionnaire Highlights

Kitchen Sets

The desirability of a kitchen tool set is hampered by kitchen storage

Space concerns or moving

Cleaning is a big concern

Replacing Utensils

Most respondents have yet to replace their cooking utensils for the first time



Target User

Age Group

18-35

Occupation

College age to early working adults

Demographics

Lives with roommates

Share a public cooking area

Learning to cook but has limited

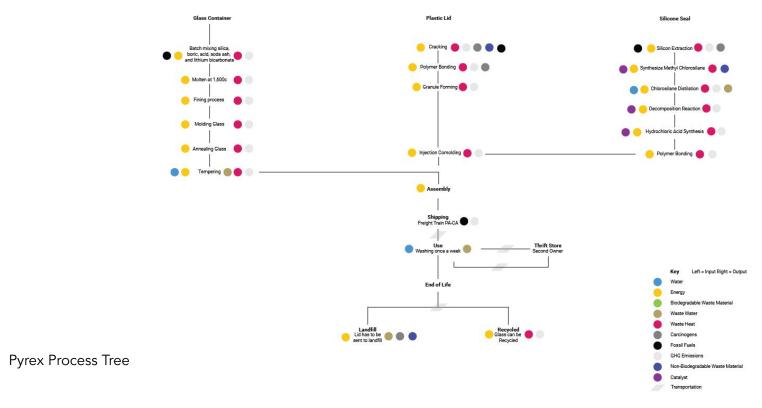
living expense budgets



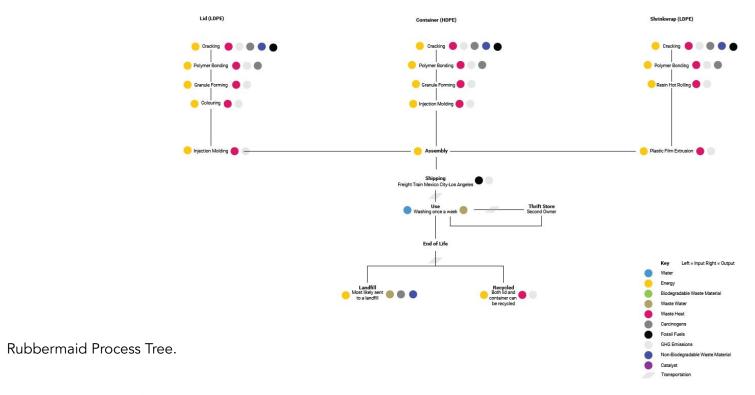
https://www.unitestudents.com/the-common-room/food-and-drinkcooking-as-a-student-where-to-find-recipes-and-two-quick-go-to-meals

LCA, Process Tree and Okala

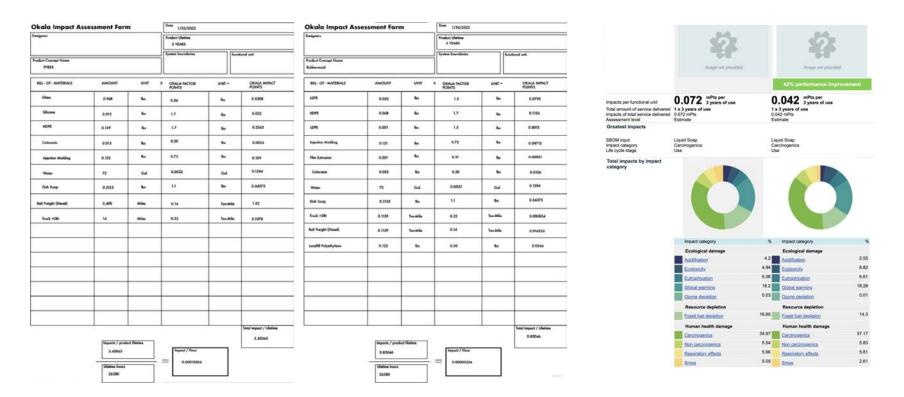
Finalized Process Tree of Benchmark-Ansel



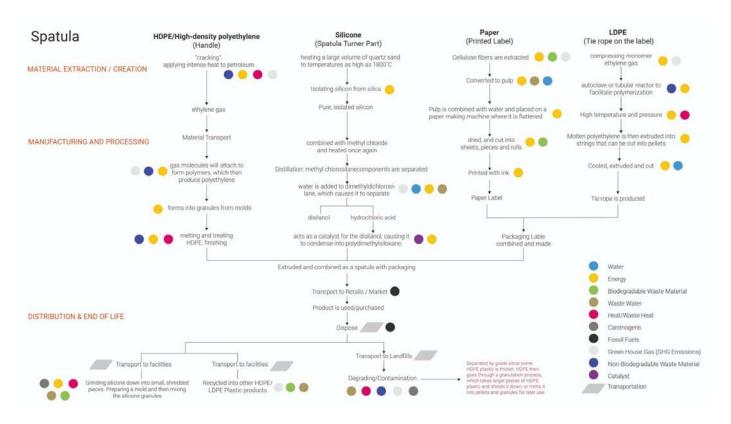
Finalized Process Tree of Benchmark-Ansel



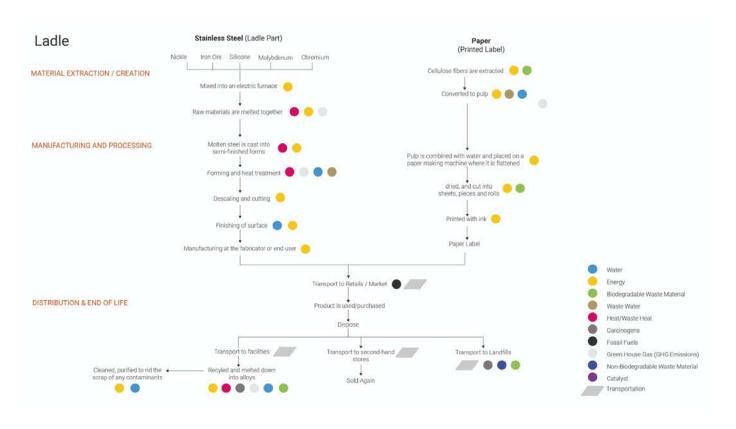
Okala Form and Sustainable Minds chart-Ansel



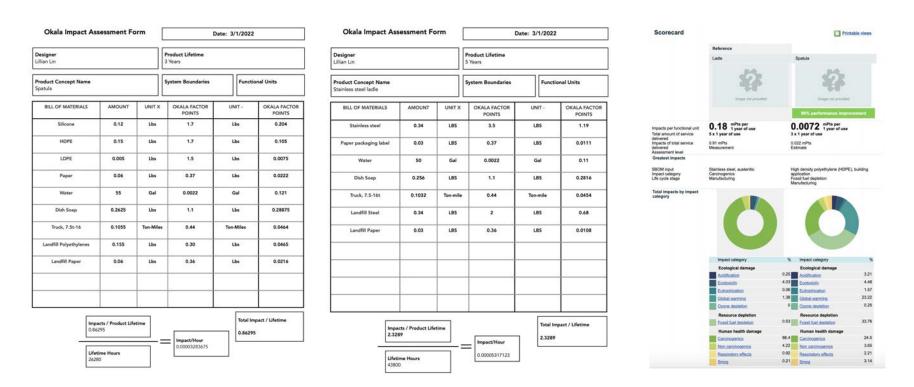
Finalized Process Tree of Benchmark-Lillian



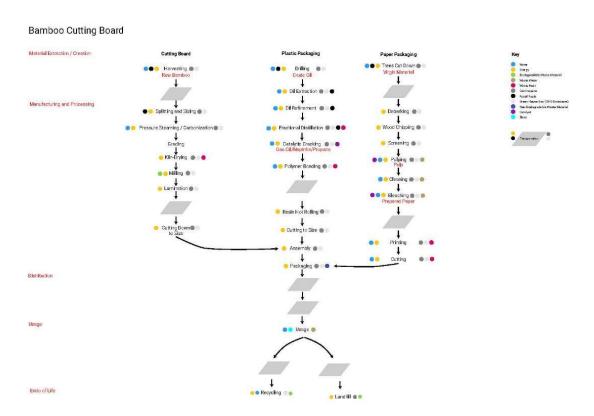
Finalized Process Tree of Benchmark-Lillian



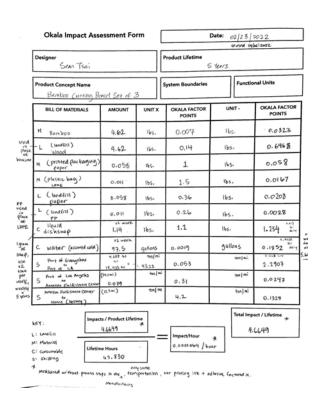
Okala Form and Sustainable Minds chart-Lillian

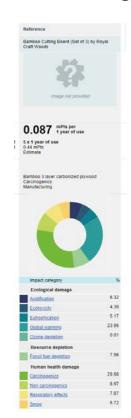


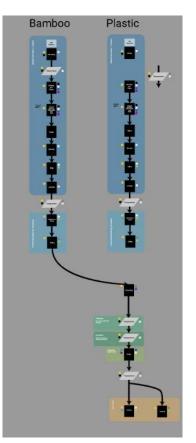
Finalized Process Tree of Benchmark (Cutting Board)-Sean



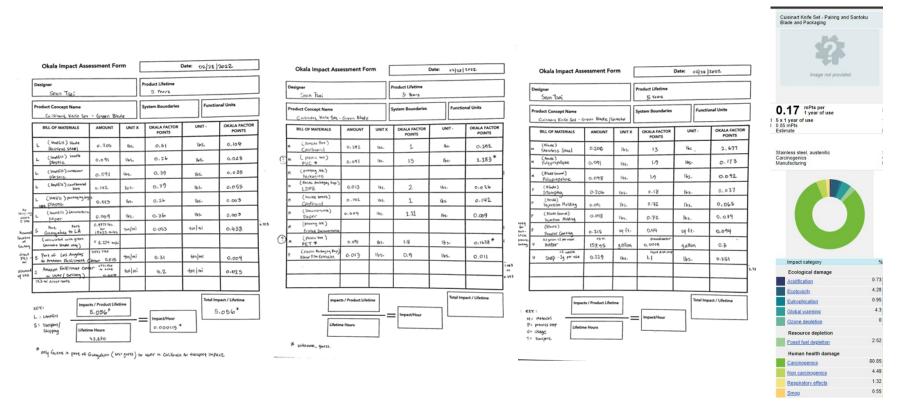
Okala Form and Sustainable Minds chart (Cutting Board)-Sean







Okala Form and Sustainable Minds chart (Knives)-Sean



Benchmark product process tree (New)

| Category | Renewable | Metal | Plastic(s) | | Glass | Packaging (Paper) |
|--------------------|---|---|--|---|--|--|
| Materials | Bamboo | Stainless Steel | HDPE, PP | Silicone | Tempered Glass | Paper Material |
| Application | Cutting Board | Knife Blades, Ladle | Tupperware, Packaging | Turner Head | Pyrex Container | Instructions, Printed Packaging |
| Process Steps | Harvesting Splitting Sizing Pressure Steaming / Carbonization Grading Kiln-Drying Millin Lamination | Excavation Processing Shipping Refinement (Electric Arc Furnace) Quenching Tempering Grinding / Polishing Drying Non-Stick Coating Application Oiling | Drilling Oil Extraction Oil Refinement Fractional Distillation Catalystic Cracking Polymer Bonding | Quartz Sand HEating Isolation of Silicon from Silica Methyl Chloride Combina- tion Distillation Water Addition Acid to Catalyst Condensation | Obtaining silica, boric acid, soda ash, lithium bicarbonate Batch Mixing Heating Firing Process Glass Molding Annealing Process Tempering | Trees Cut Down Debarking Wood Chipping Screening Pulping Cleaning Bleaching Printing Cutting |
| Use | Water + Soap | Water + Soap | Water + Soap | | Water + Soap | |
| End of Life | Landfill | Landfill | Landfill | | Landfill | Landfill |

LCA Score Comparison

Benchmark Kitchen Tools + Paper Towels

Supe System (Swedish dishcloths included)

Okala Score

2.29

5.9075

Okala Score

10 years = 2.0722 (benchmark products) + 0.22 (Swedish Dishcloths)

Product Lifetime:

Utensils 4 Years

Tupperware 4 Years

Product Lifetime:

Utensils 8-10 Years

Tupperware 10 Years

UN Sustainability Goals





13 CLIMATE

The 3 UN Goals that resonated with our concept most.

3. Good Health and Well-Being

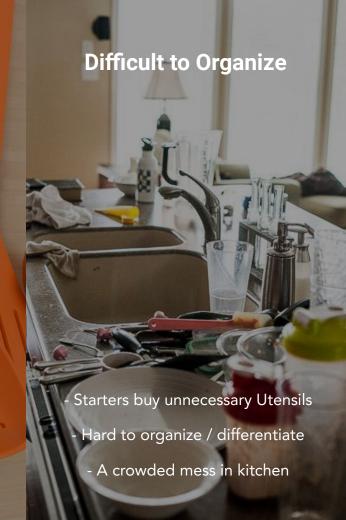
12. Responsible Consumption and Production

13. Climate Action



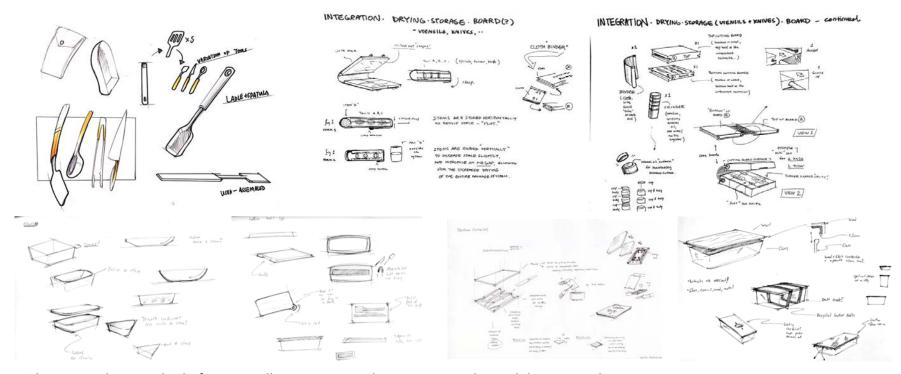
Heavy Use of Plastics

- Negative environmental impact
 - Not Degradable /Recyclable
 - Life cycle and end of life



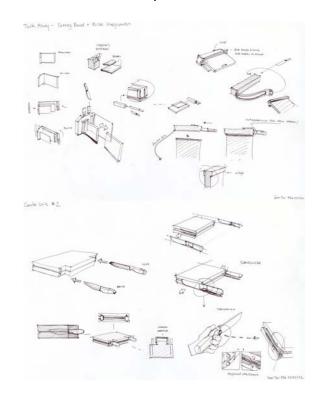
Design Ideation

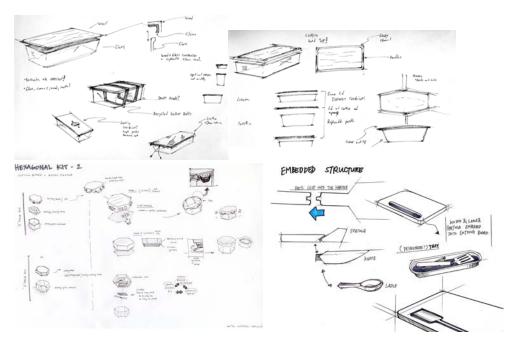
Initial Concept Directions - Integration, Multifunction



Objects can have multiple features, allowing users to have more product, while cutting down on material on the whole.

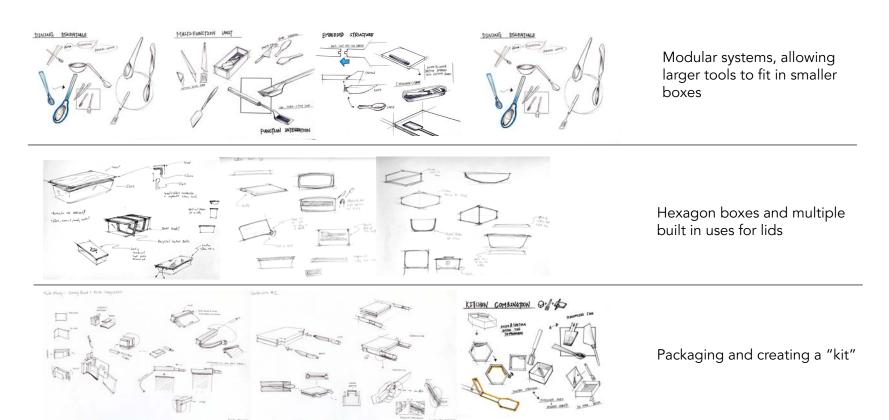
Initial Concept Directions - Locking, slide-out and structures



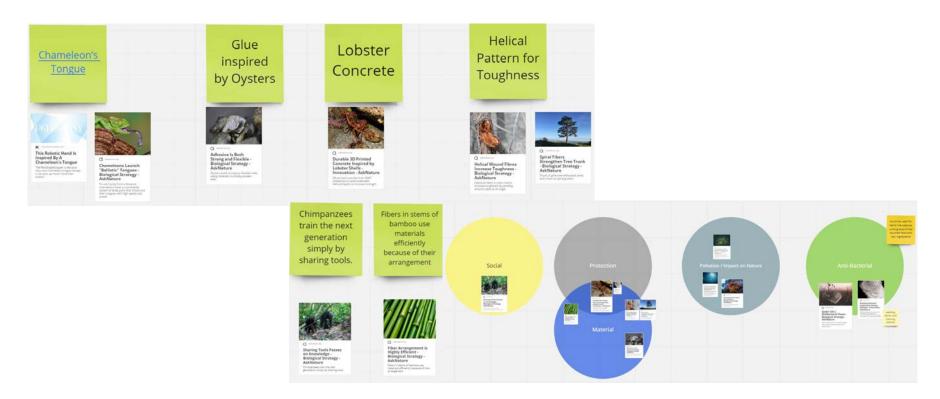


Research into the ideal form for containers, are rectangles the best option?

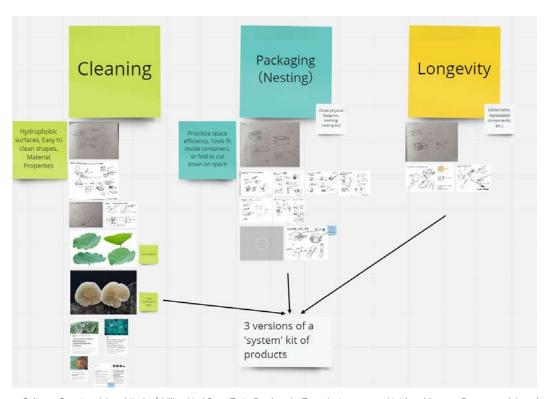
Early Ideation Summary



Inspiration of Biomimicry



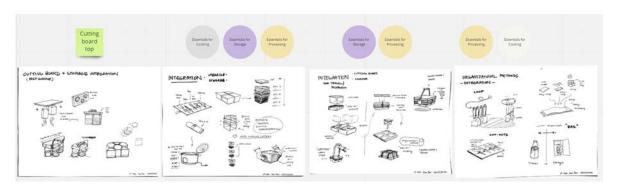
Categorization of Directions



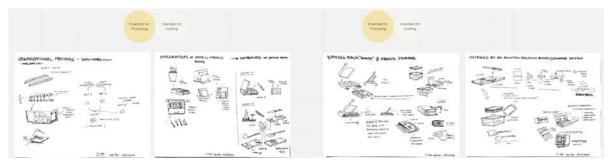
Putting it all together

This is a grouping of our concepts based upon what sorts of bio-inspired inspirations were used.

Refining necessities of a "Starter's Kit"

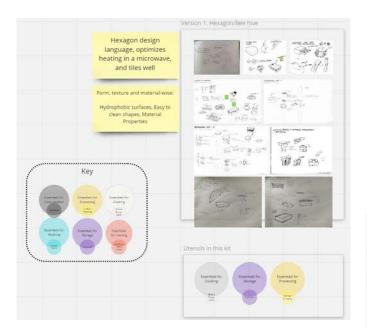


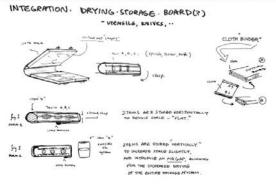
How to best create a dedicated "kit of parts" and how that should be packaged.

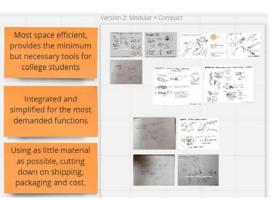


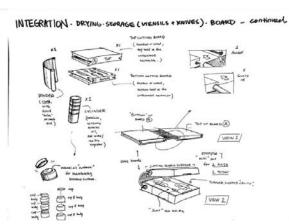
Finding the "necessary" cooking tools for the college cook

Simplifying for better cooking experience

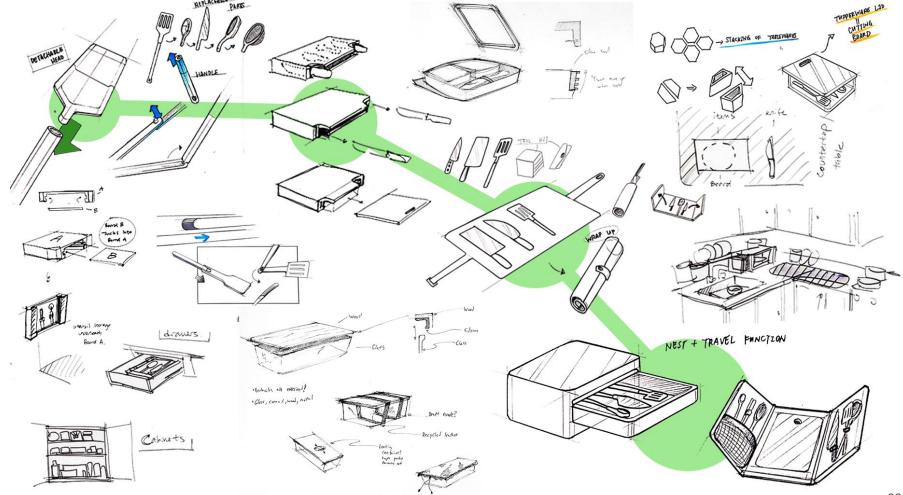








Integrating multiple tools into an efficiently packaged kit that can be easily repacked and transported.





05

Mockup and Prototype Testing

Early Mock-ups Ideation



Using a knife with a "vertical grip" handle; designed for those with arthritis in the wrist. Found it to be difficult to store, alright to use.



Using cans placed underneath the cutting surface to simulate a taller cutting board profile.







Making a cutting board with additional elevation mock-up



Making containers more customizable with dividers

Tool Integration and Multifunctional Trials



Exploring cutting tools and gesture



Mock-up integrated tool's practicality



Stacking and nesting

Prototyping the final version

Prototyping the cooking utensils to test out functions and measurement of size

CNC Milling and Wood Staining the Tools



Layout Exploration (Slide out Drawer Board Prototype)

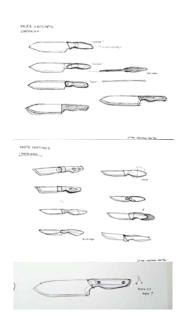


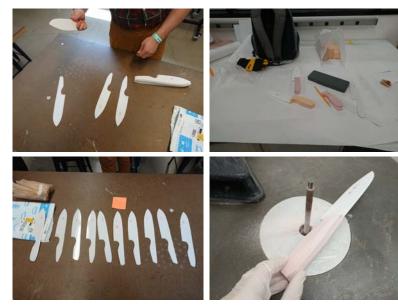
Exploring heights + layout

Construction

Mock-Up

Knives Form Development







Sketching exploration

Having the many flat iterations be tested, before adding volume

Adding volume helped guide decision making in CAD

Full scale Rough Prototype



Paper Prototyping

Checking fitment

In the kitchen



Utensil Pouch Sewing

Easy washing for college students

Knife and safety protection

Organizing system for convenience

Sewing







Sewing Test

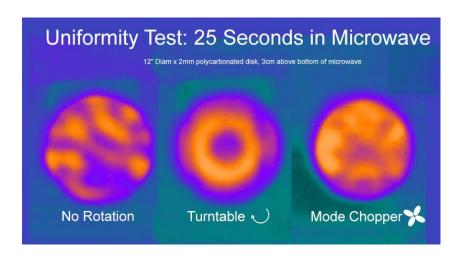
Sewing the "band"

Measure twice, cut once.

Experiments



Chopping on the lid - found to be a bit unstable



Microwaving experiment

Kitchen Experimentations - Cutting Board Drawer Mock-up testing



Testing by making brussel sprouts with bacon

Kitchen Experimentations - Cutting Board Drawer Mock-up testing



Pros:

- Convenient location of tools for (this) recipe
- Raised cutting surface made for a easy transition into bowls/plates off from the board

Cons:

- Awkward to move without handles on the sides
- The need for space to use the kit
- Not having everything; still needed a meat thermometer, etc.
- The weight; this was heavy to move about
- Difficult to store upright;
- (More) difficult to wash due to awkward size + shape
- Tolerance of drawer slide was critical to the ease of use

Bacon grease and MDF. Mmm

Kitchen Experimentations - Supé Mock-up testing



In these experiment of making chicken meatballs with Thai curry sauce, I found both strengths and weakness to the system

Kitchen Experimentations - Supé Mock-up testing



Pros:

- Convenient location of tools for (this) recipe
- Sizing and number of containers was just right for double portions of the recipe

Cons:

- Awkward to move without handles on the sides
- Prototype cloth material of the wrap was too thin for the knives; blade tip frequently became stuck on the cloth which the canvas material resolved
- The need to wrap, unwrap when I needed access to a tool
- The need for space to use the kit
- Not having everything; still needed a meat thermometer, etc.

This was fun to do.

Design Refinement /Finalize

Final Renderings



Finalized "Supe" Design







Products in the Kit





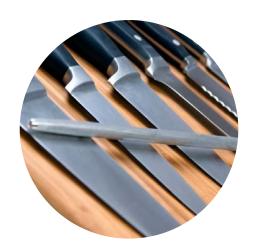


Spatula



Cutting Board

Products in the Kit



Knives



Food Storage



Cooking Tools Pouch

& Dishcloth

Durability and Interchangeability

Long-lasting utensils, all the essential functions that make cooking easier.



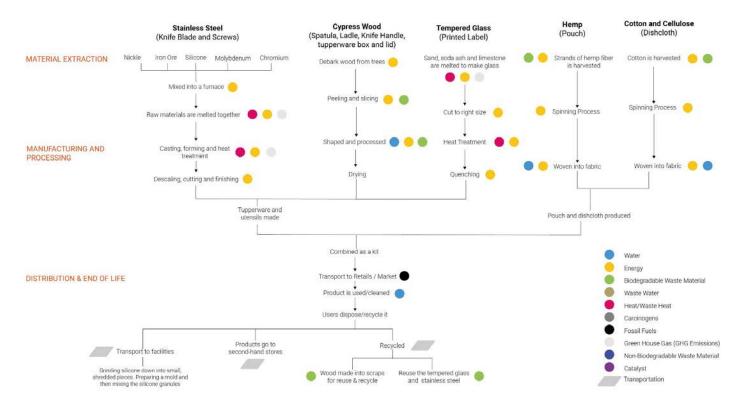


Repair broken components

Users can personalize products

Increases Lifespan

Redesign Process Tree



Goals and Recap

Design Goals

Remove as much plastics as possible

A starter kit for the college cook

Reduce environmental impact

Achieved

Zero packaging & waste, recyclable parts

Keeping the essential tools

Integrated functions

Products with longer life span

End of life: degradable and sustainable

Ergonomic forms, compact kit



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